

Date: Tuesday, 11/11/2008 7:50:40 AM
User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: PAINT
Job Number	: 43297		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D2965
This Issue	: 11/11/2008 S.O. No. :	Drawing Number	: D2965
Prsht Rev.	: NC	Project Number	:
First Issue	: 11/11/2008 Type : PURCHASED PARTS	Drawing Revision	:
Previous Run	: 42009	Material	:
Written By	:	Due Date	: 18/11/2008 Qty: 1 Um: Each
Checked & Approved By	:		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2965	Cap, 105 Skidtube
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
Cap, 105 Skidtube

B 36033

2.0	POWDER COATING	POWDER COATING
-----	----------------	----------------



m 106442



Comment: POWDER COATING

POWDER COAT GREY SANDTEX AS PER QSI 005 4.3

START TIME : 3:20
OVEN TEMPERATURE : 320°
FINISH TIME : 3:50

FL 08/11/11

Tools:

3.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION
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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

M. H.

08/11/12

4.0	ALS71032225	INSERT
-----	-------------	--------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s)
INSERT

Pick:

Qty	Part Number	Description	Batch
2	ALS7-1032-225	Insert	11100621 X
	or AKS7-1032-225		
	or ALS4-1032-225		

HL

08-11-12 RV

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Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PAINT

Job Number: 43297

Part Number: D2965

Job Number:



Seq. #:

Machine Or Operation:

Description :

or AKS4-1032-225

5.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: SMALL & MEDIUM FAB RESOURCE 1
Install Inserts as per Dwg D2965

HL 08-11-12 (X1)

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

LL 08-11-12

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock USING NEW B/N
Location: _____

HS 08/11/12

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/11/12 *HS*

Job Completion



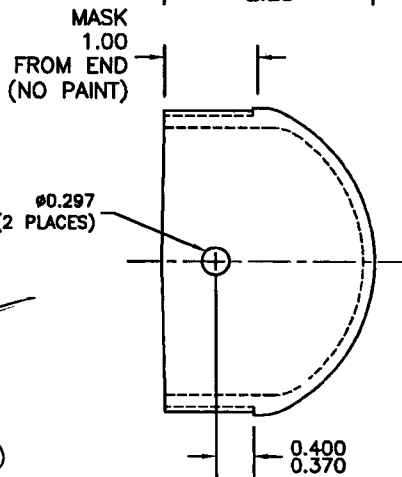
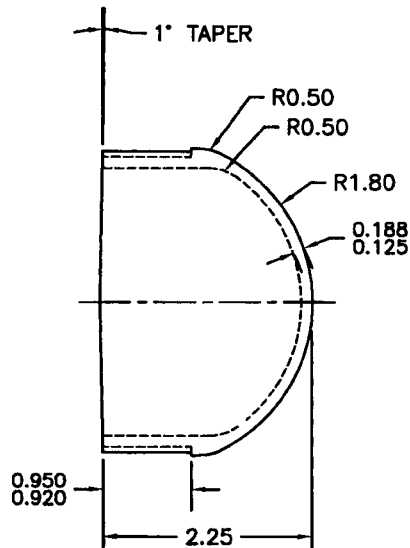
MF 08-11-12

DART

RELEASED

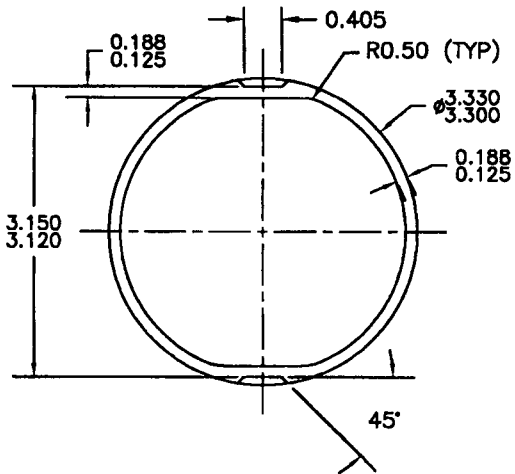
06.12.12

DESIGN	DRAWN BY	DART AEROSPACE USA, INC.	
014	014	PORT HADLOCK, WA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D2965	SHEET 1 OF 2
DATE		TITLE	SCALE
06.11.01		CAP	1:2
A	00.02.24	NEW ISSUE	
B	06.11.01	ADD -3 CAP	

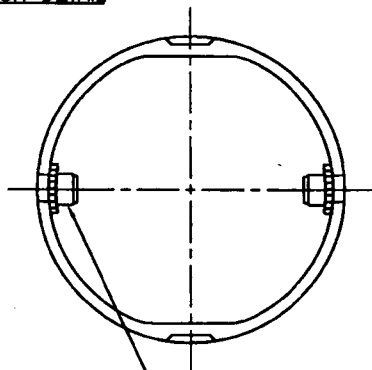


W. J. 014

D2965 CASTING DETAIL



D2965 FINISH DETAIL



INSTALL AELS-1032-225 INSERT
(2 PLACES)

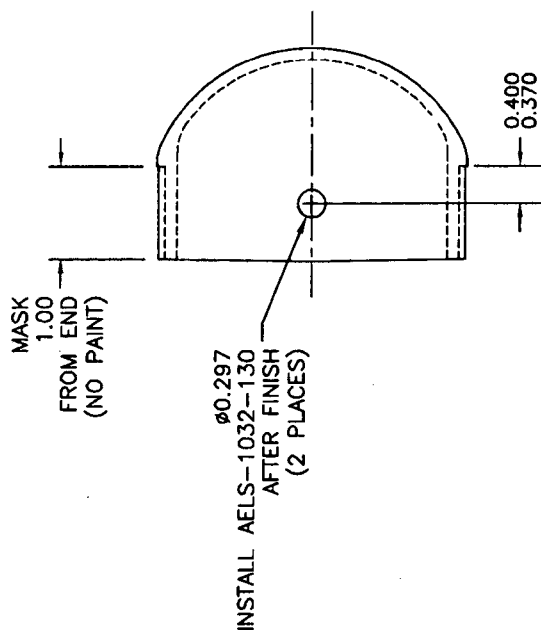
D2965 CAP

- 1) MATERIAL: CAST ALUMINUM ALLOY A356.2 (F)
- 2) FINISH: POWDER COAT PER QSI 005 4.3 TO MATCH REST OF SKIDTUBE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE INCHES

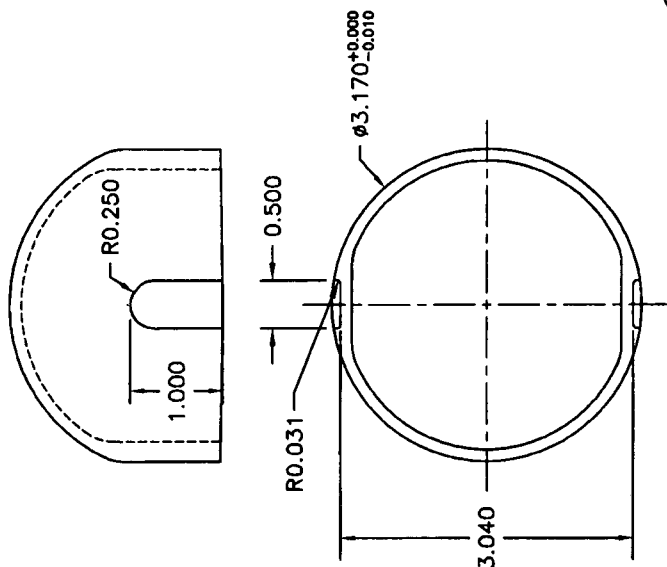


DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2965	REV. B SHEET 2 OF 2
DATE 06.11.01	TITLE CAP		SCALE 1:2

RELEASED
06.12.12 *[Signature]*



D2965-3 FINISH DETAIL



D2965-3 CAP MACHINING DETAIL
(MAKE FROM D2965 CAP)

AW 43297

- D2965-3 CAP
- 1) MATERIAL: MAKE FROM D2965 CAP
 - 2) FINISH: POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) ALL DIMENSIONS ARE INCHES

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